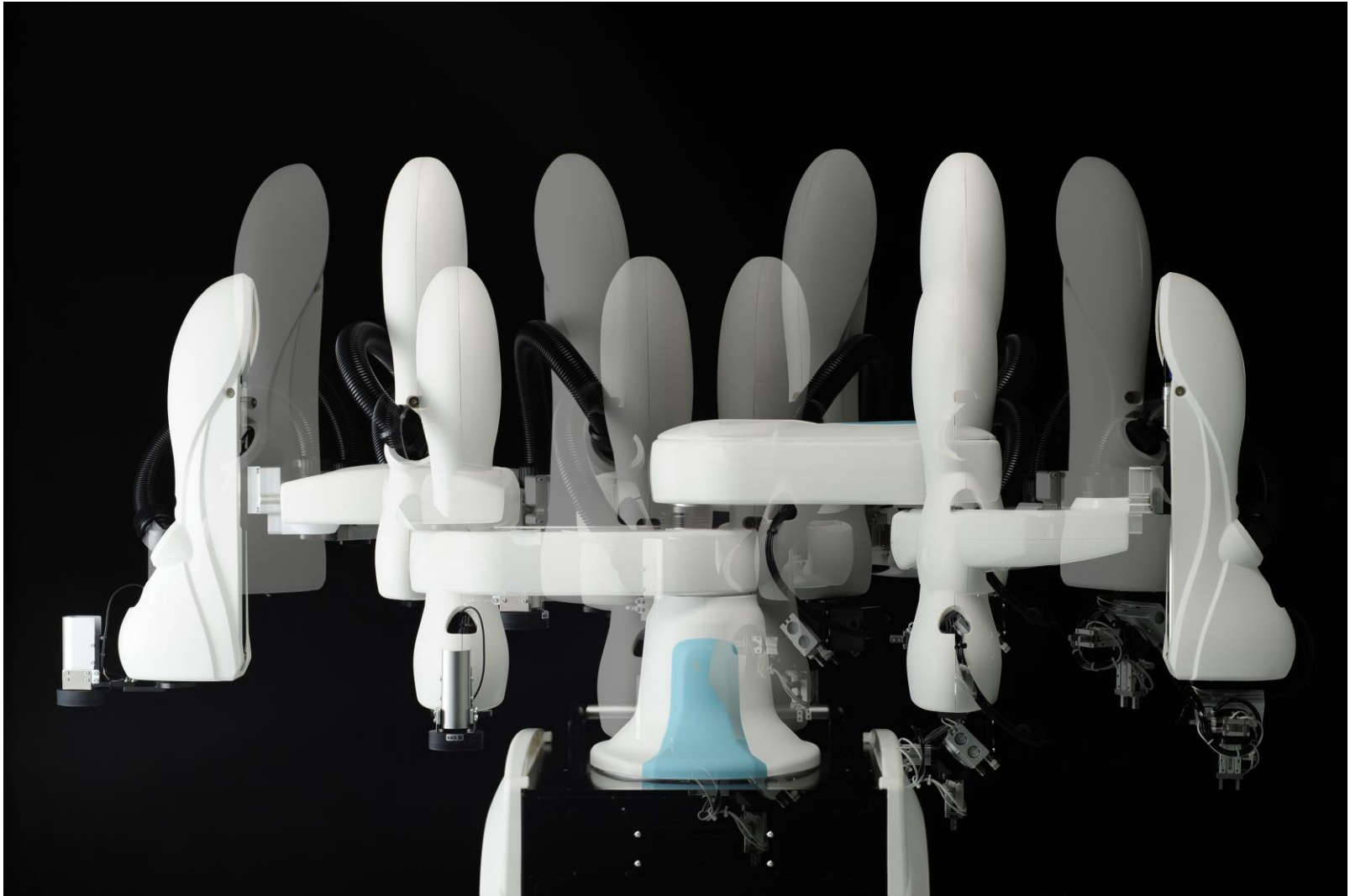


ROBOTICA COLLABORATIVA e COOPERATIVA

TIESSE ROBOT

Fondata	1976
Capitale	2.2 milioni Euro
Sede	Visano (Italy)
Robot e Sistemi installati	Oltre 5.500
Dipendenti	62
Ufficio Progettazione	9
Fatturato 2017	M€ 26
Kawasaki Heavy Industry shares	24,9%



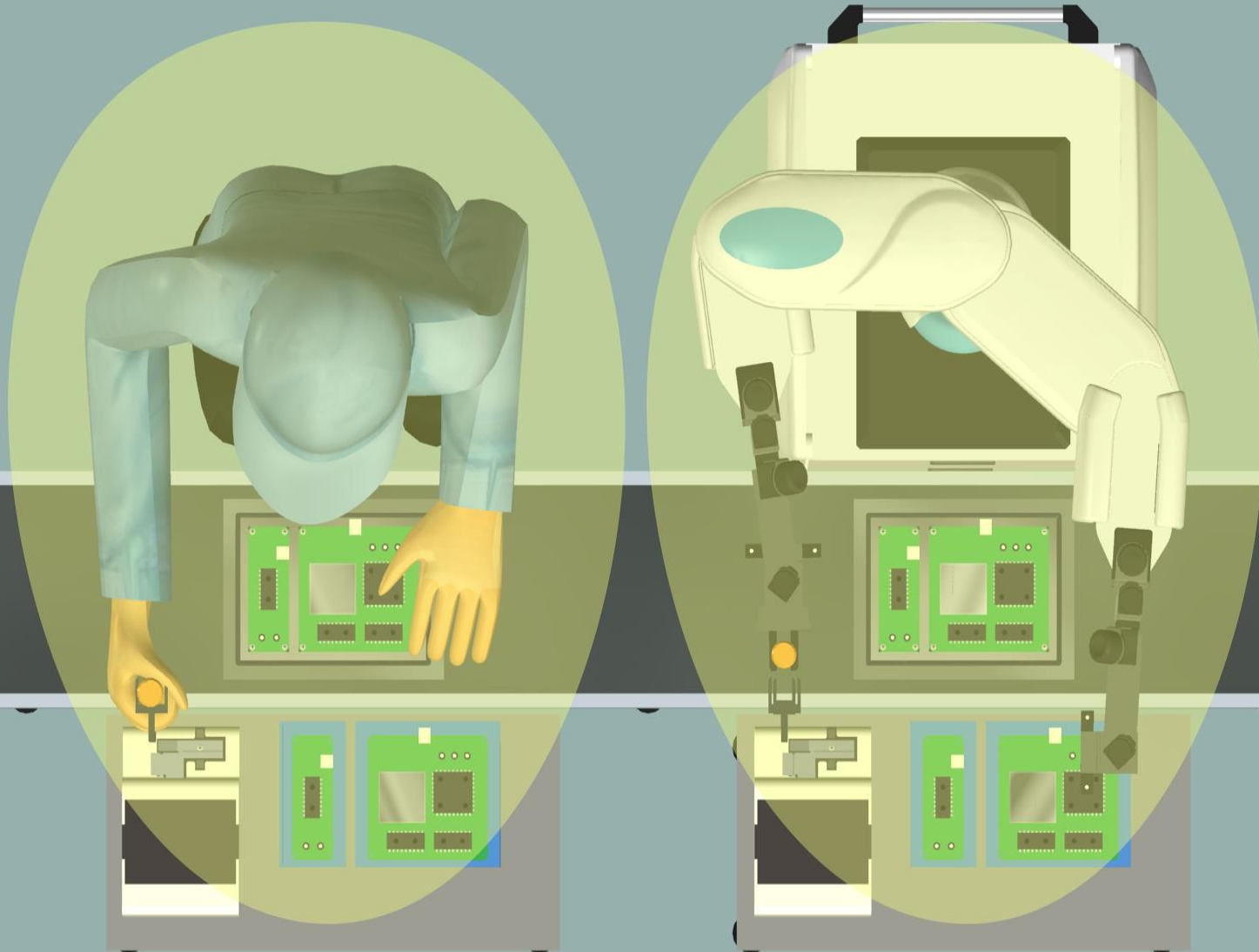


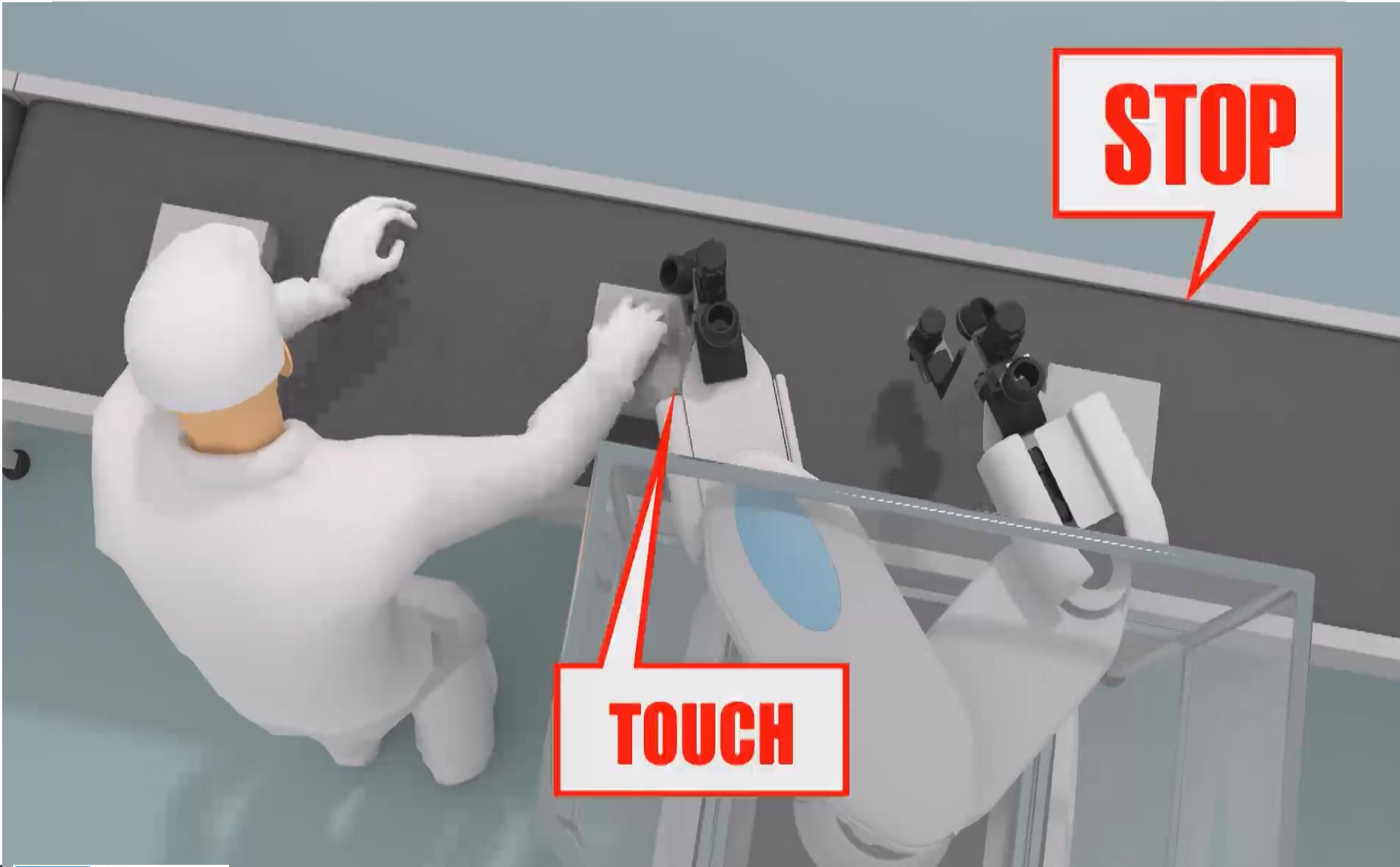
ROBOT UOMO-EQUIVALENTE

- **DUE BRACCIA**
- **TRASPORTABILE**
- **COLLABORATIVO**
- **SEMPLICE**
- **VELOCE**
- **ECONOMICO**



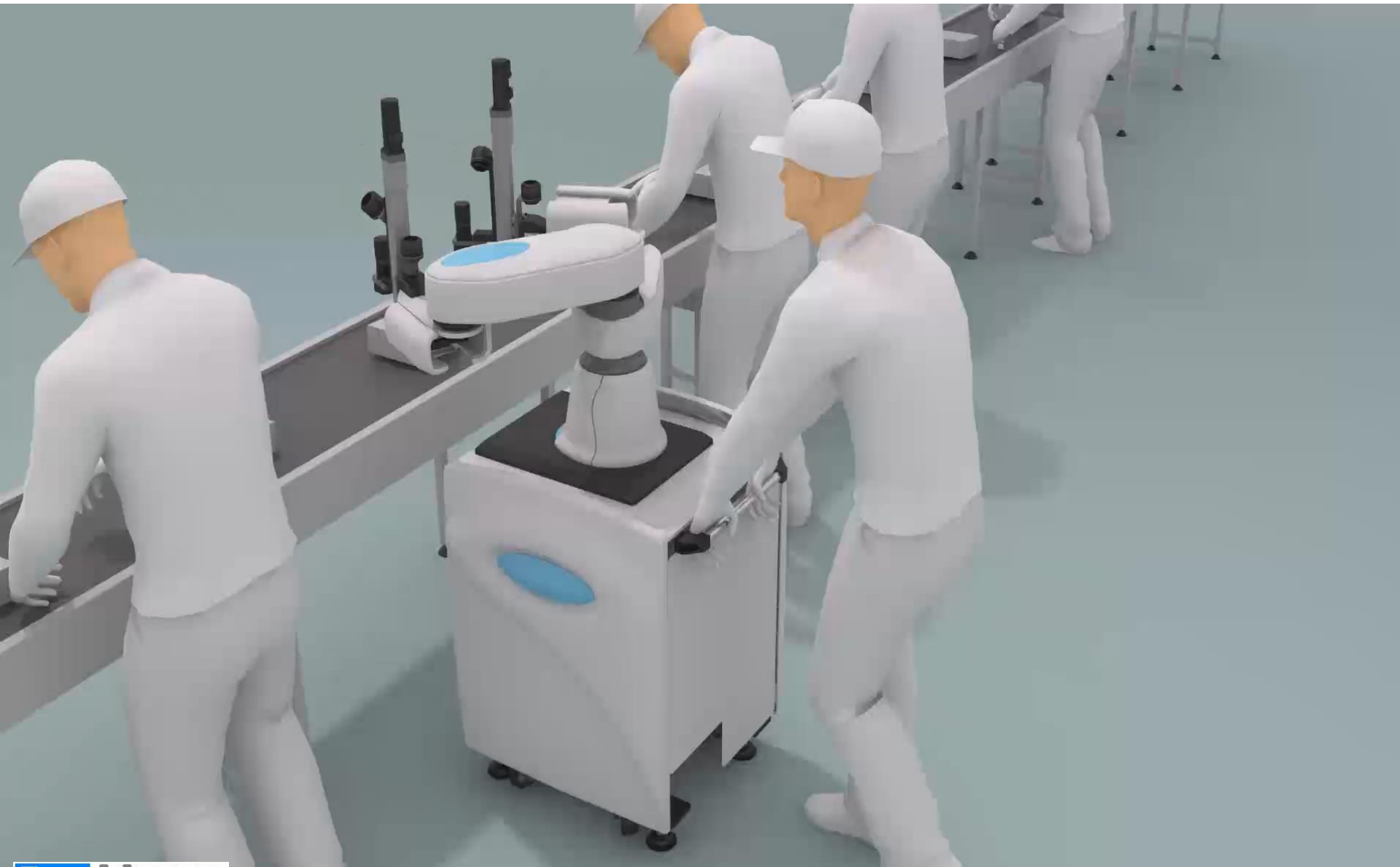






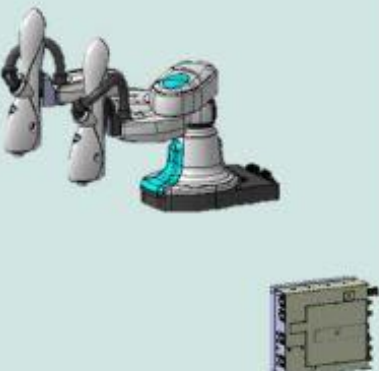
STOP

TOUCH

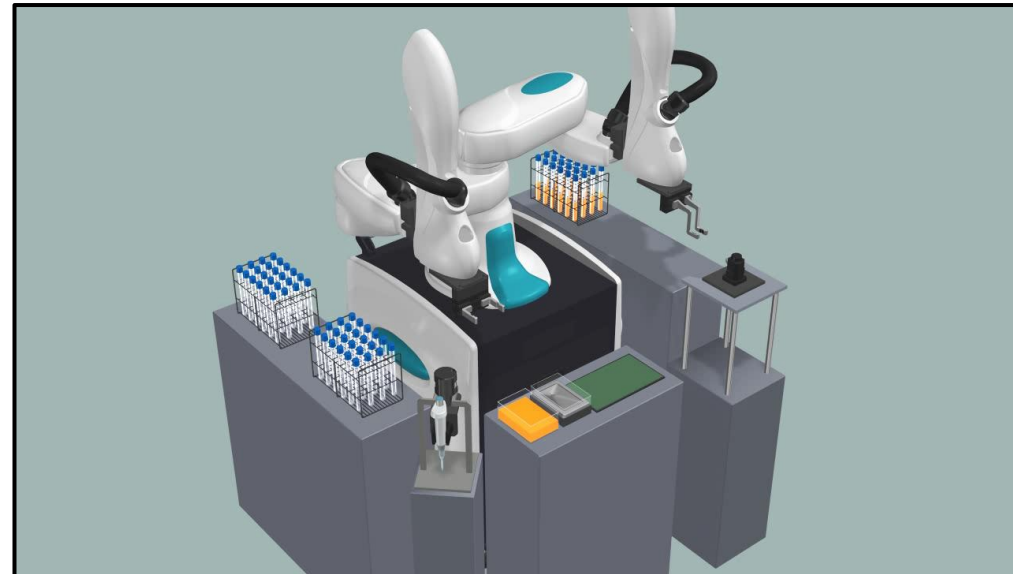
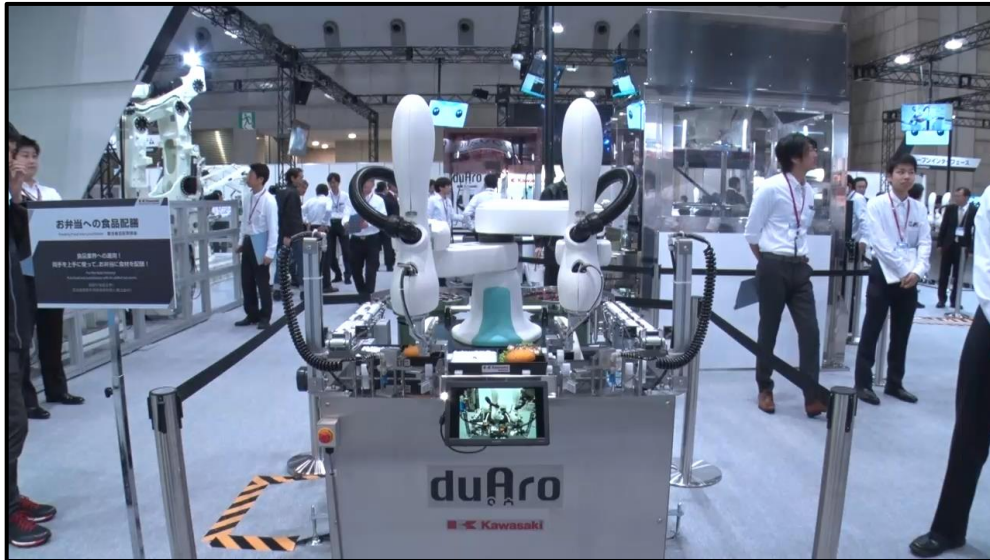






Model	duAro2 (Separated Type)	duAro2 (Whole Type)	duAro1 (Separated Type)	duAro1 (Whole Type)
Outview				











Formatura cartone



Il robot si muove al comando vocale dell'operatore.

Convenience stores, (called konbini in Japan)

Reference: <http://www.sej.co.jp>



Onigiri (Rice Ball)



BENTO (Lunch Box)



Noodle (Pasta)



Human-Robot Cooperation Zone



Chiusura del bento boxes

Assemblaggio di Tablet



Remote Cooperation

Successor

duAro
S.p.A.

**Decremento forza
lavoro**



Utilizzo robot collaborativi

**Perdita di Skill
professionale**



**Proposta robotica per
recupero abilità operativa**

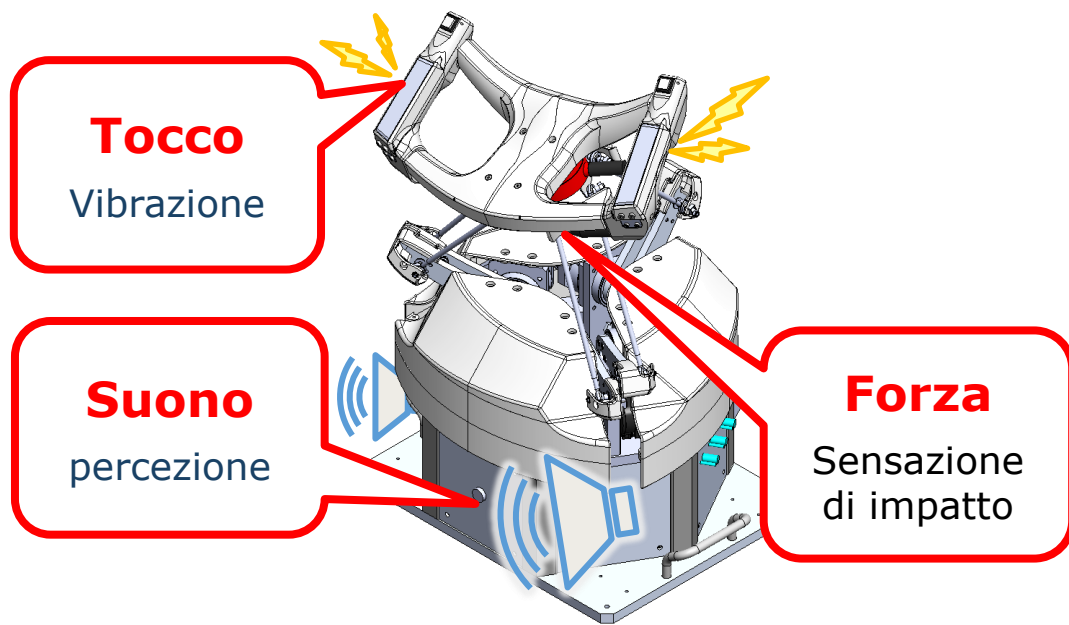
**Supporto medico per
incremento vita
media**



Proposte Robotiche

Dispositivo di comando remoto (Communicator)

Riproduzione dei sensi



Caratteristiche del Successor (1/2)

Con l'utilizzo del dispositivo communicator che permette una cooperazione remota si realizzano:

- **Funzioni ibride**



- **Funzioni multicontrollo**



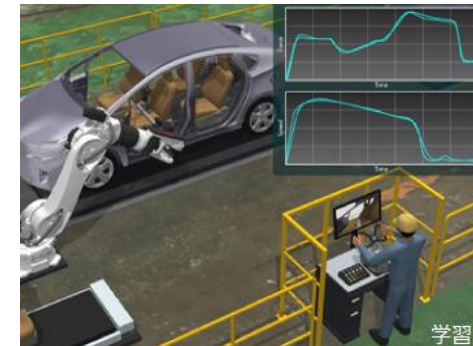
- **Conversione delle funzioni**

Il robot converte in operazioni automatiche quanto ricevuto da remoto.

- **Funzioni di intelligenza artificiale AI**

- **Funzioni di istruzione**

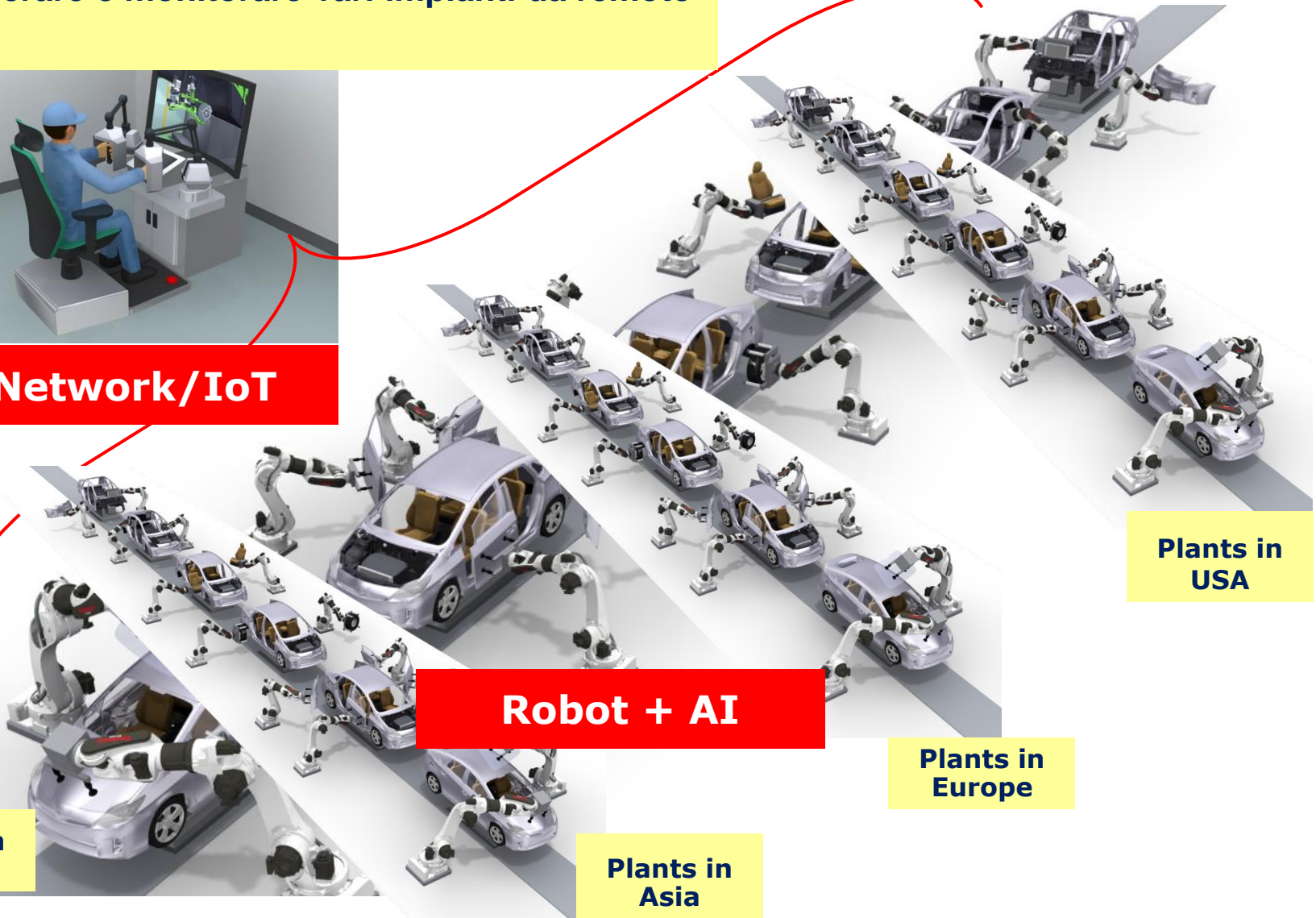
Il robot può trasferire le istruzioni ricevute a personale esperto ad altri operatori.



Operare e monitorare vari impianti da remoto



Network/IoT



Robot + AI

Plants in Japan

Plants in Asia

Plants in Europe

Plants in USA

Esempi di possibile applicazione del SUCCESSOR

Painting of large structures

Painting of ships and other large structures



Human paints wide range.



High skill is required for difficult painting area (corner, bottom).

Painting of large structures

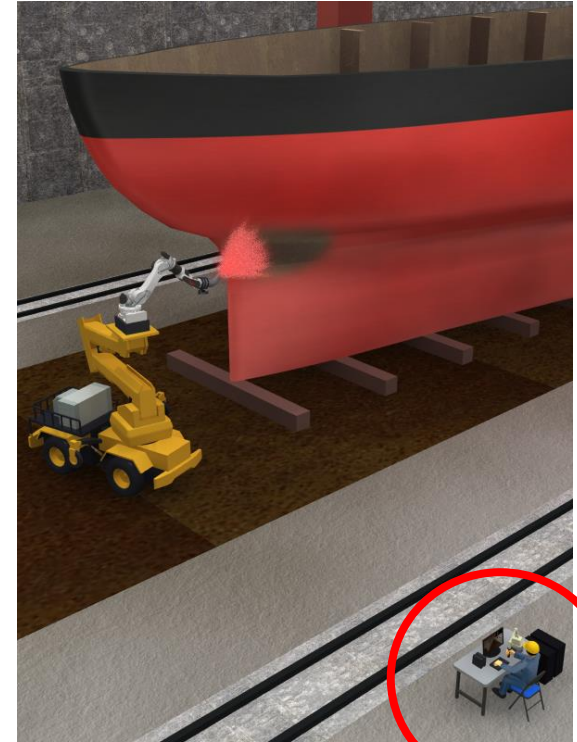
Painting of ships and other large structures



**Landmarks
indicated on a
monitor screen**



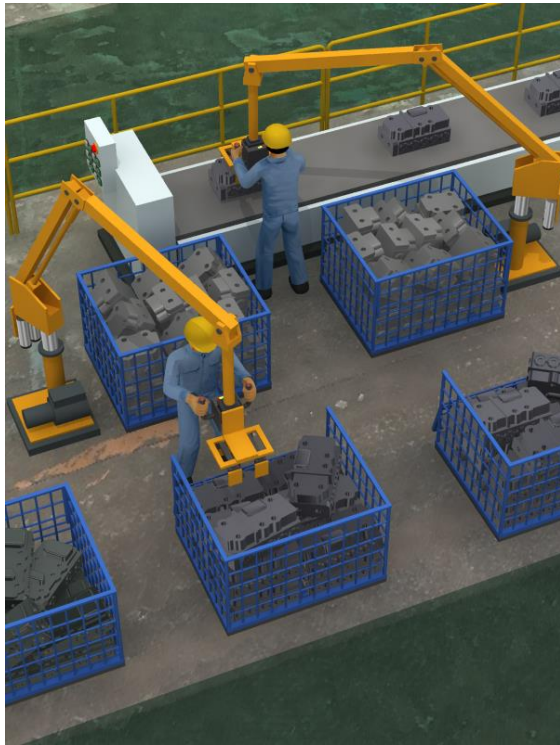
**Automatic painting
by KCONG
information**



**Difficult sections
are painted by
remote operation**

Handling and picking of heavy objects

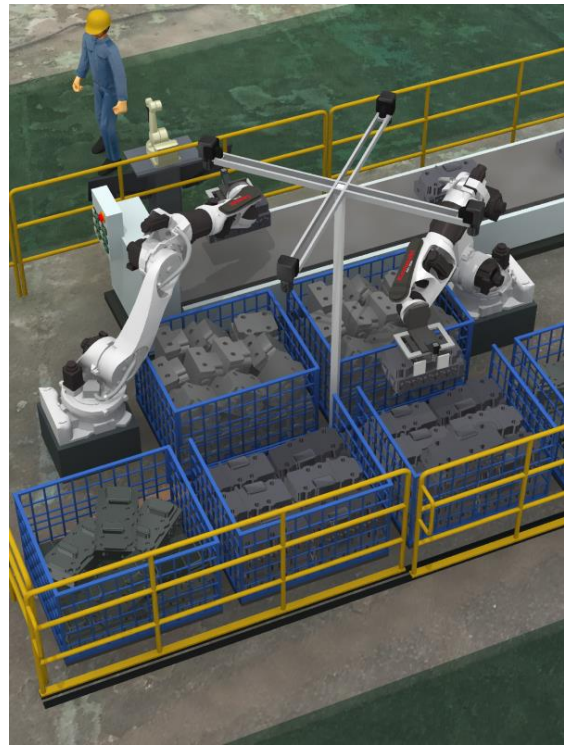
Picking of valve casing → transfer → conveyor loading



Current operations
by human



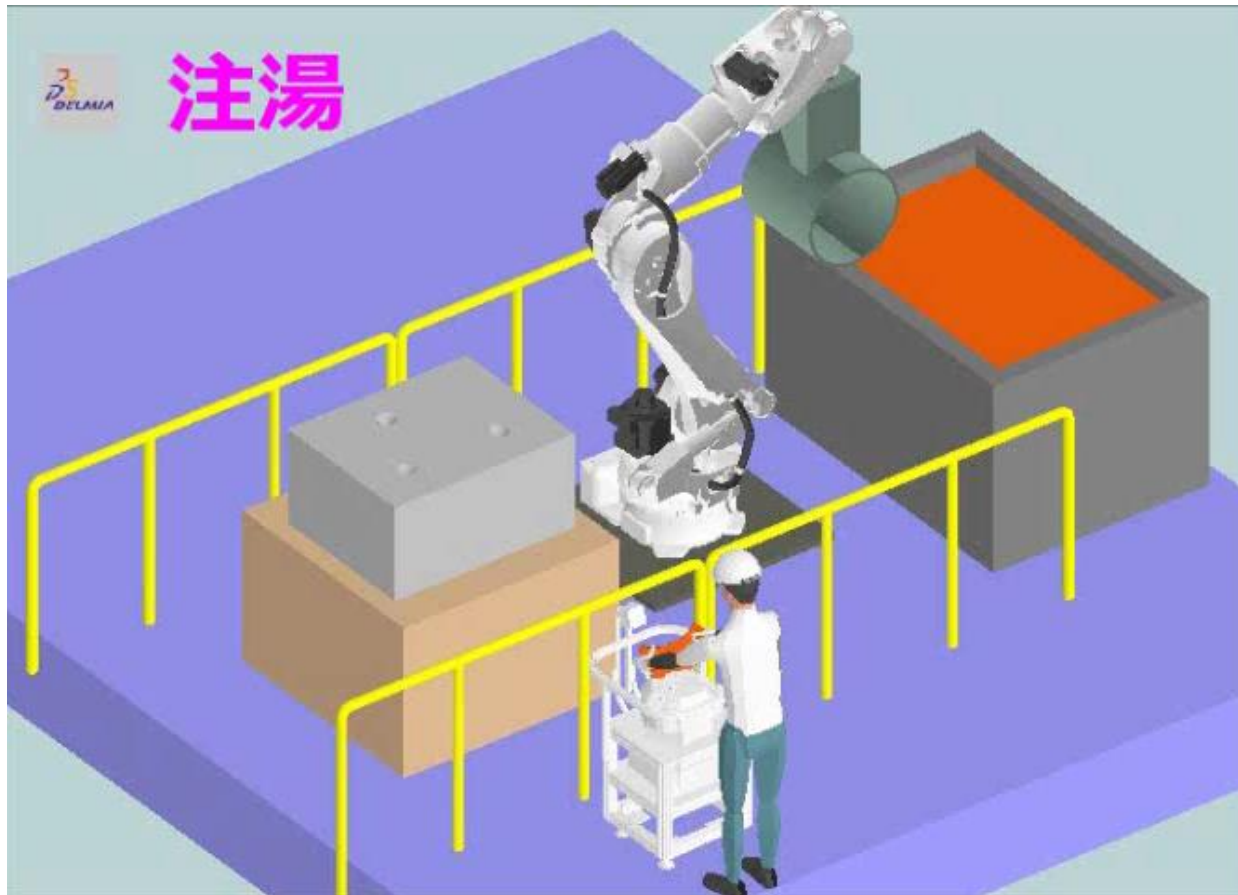
Manual operations only
for gripping
Automated operations
for transfer and loading
(Semi-automatic)



Learning remote
operation data
and vision data
→ Full-automation

Casting process

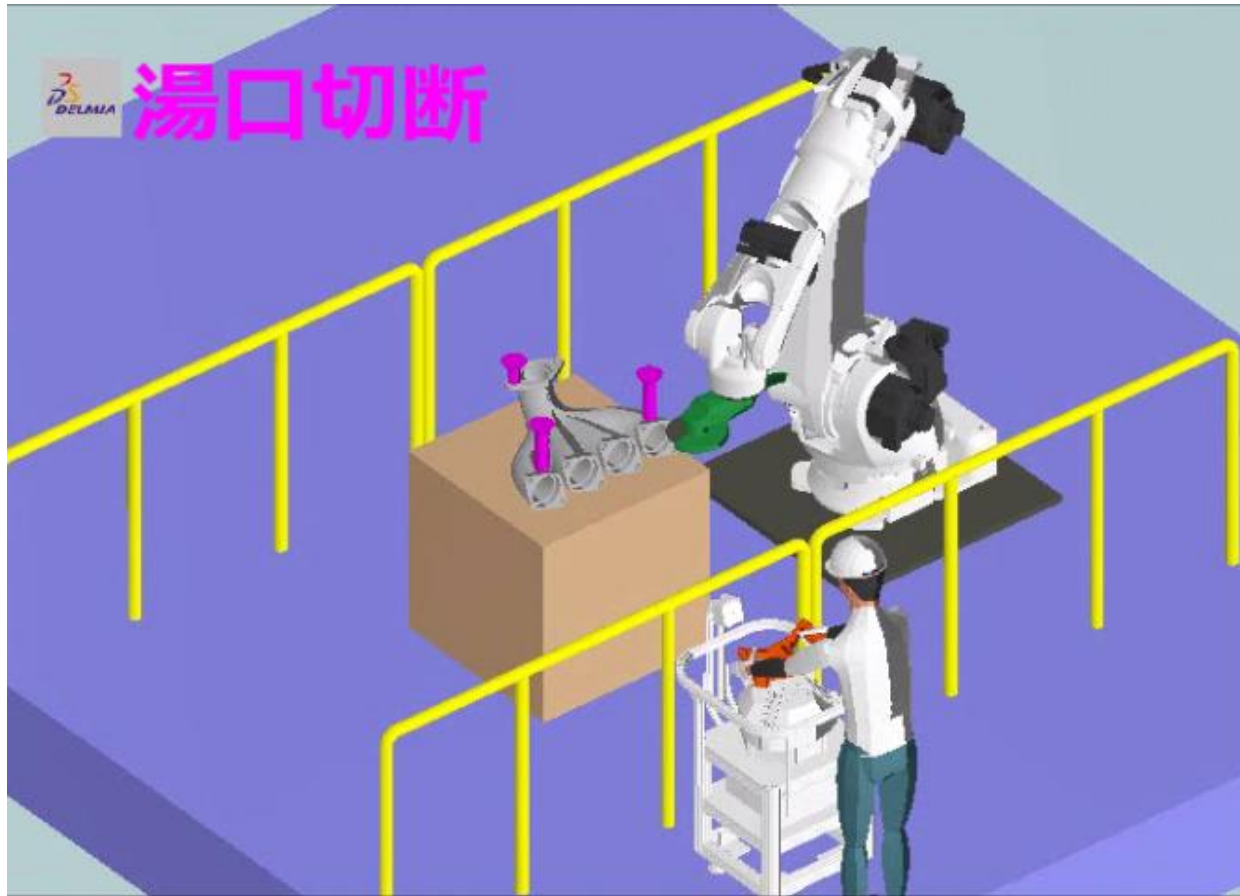
Casting process (Pouring)



Operatore non è in area pericolosa

Cutting process

Gate cutting



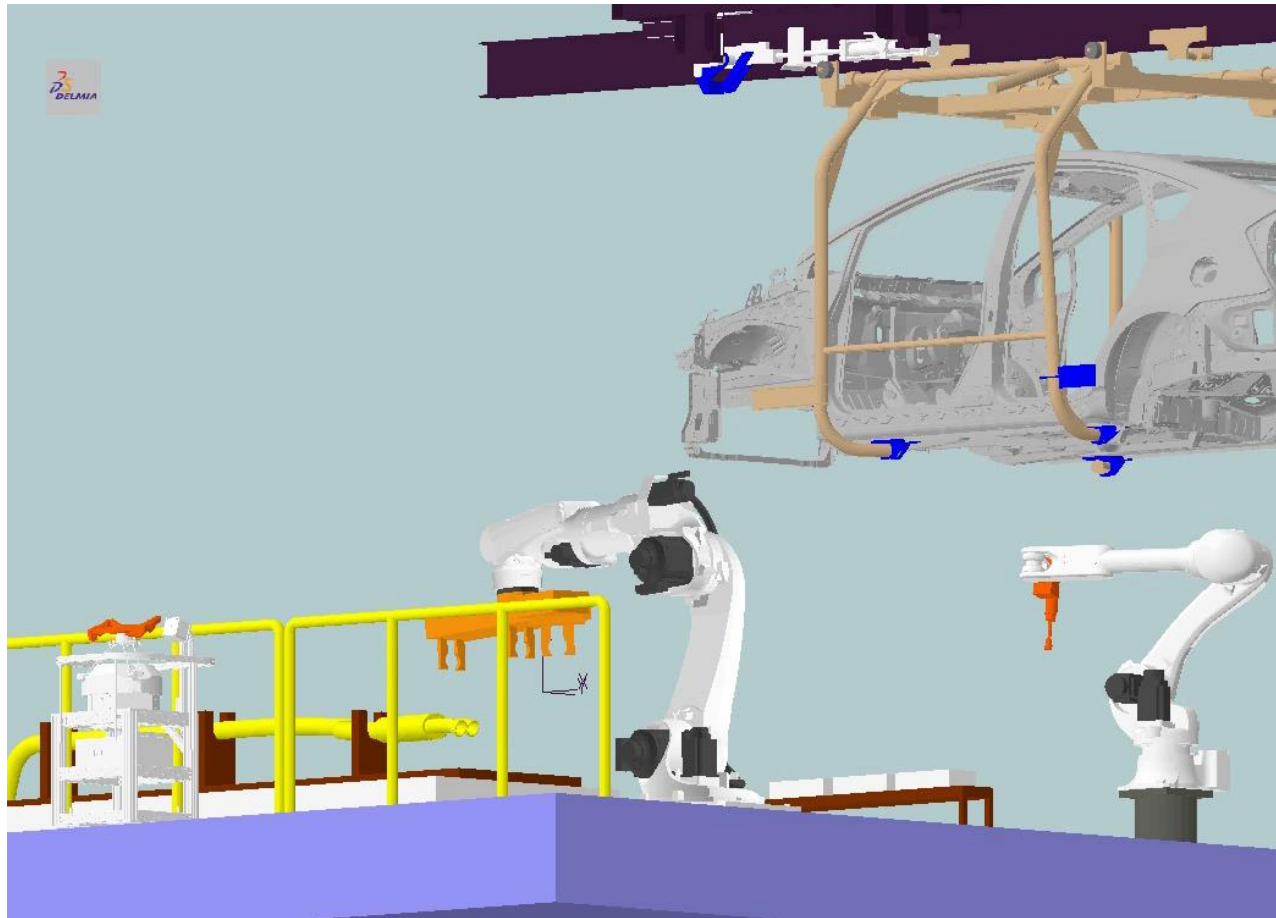
Operatore non è in area pericolosa

Automotive industry

Assembling /outfitting process (Sheet)



Assembling /outfitting process (Exhaust pipe)

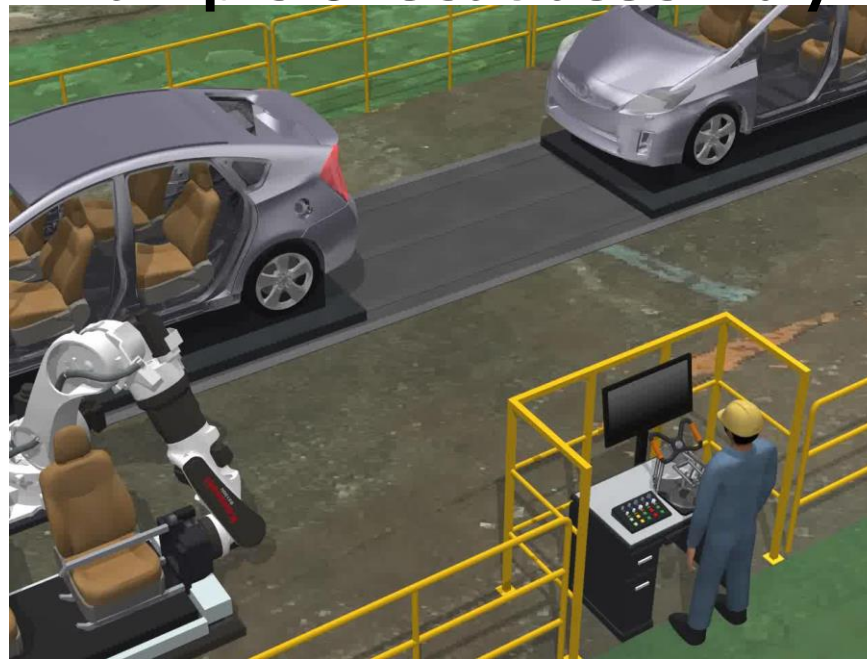


Esempio di applicazione di funzioni di intelligenza artificiale AI

A I Function

Conversion to automatic operation by AI technology

Example of seat assembly

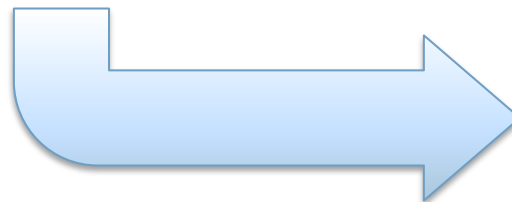


- The **Assemble position** is different for each work.(Unevenness)
- Operator **is feeling pushing force** during remote operation, searching assemble position.



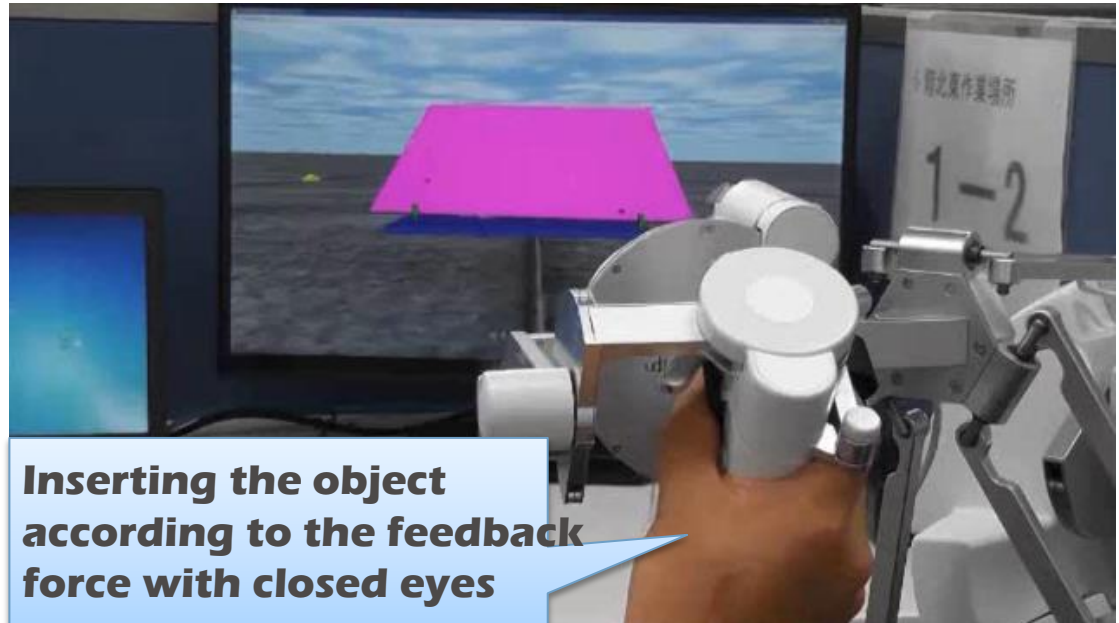
Operation according to the feedback force

Successor system can collect the time-trend data of feedback force and human operation as the operational record. AI would learn the decision logic of the human operator with the human reaction via the various condition of the contact task.

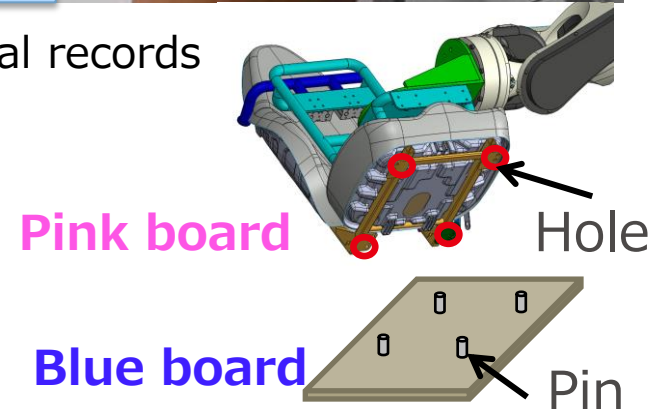


Successor AI Function

Test of learning algorithm using the virtual simulation (in case of sheet assembly)



Collection of operational records



Test of learning algorithm using the virtual simulation

Step1: Learning by records for 22 times

↓
automatic operation

↓
Success rate 90%(27 of 30 times)

↓
Step2: Additional learning of the failure case.

↓
automatic operation

↓
Success rate 100%

◆ Learning in small operation cases.

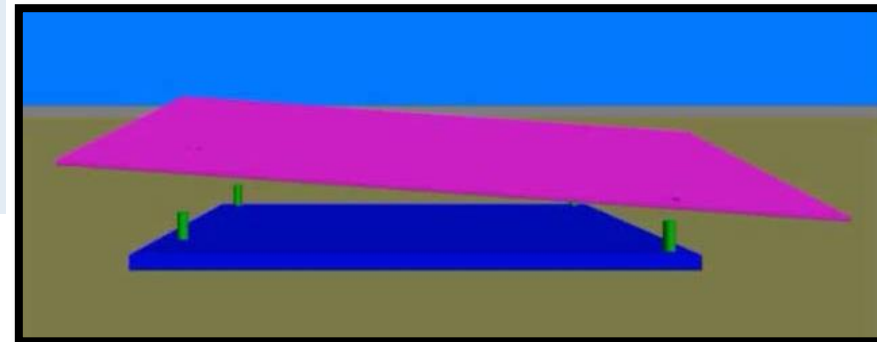
◆ Learning can be corrected on site.

Failure case



Try to insert this pin ... Here, came into contact first

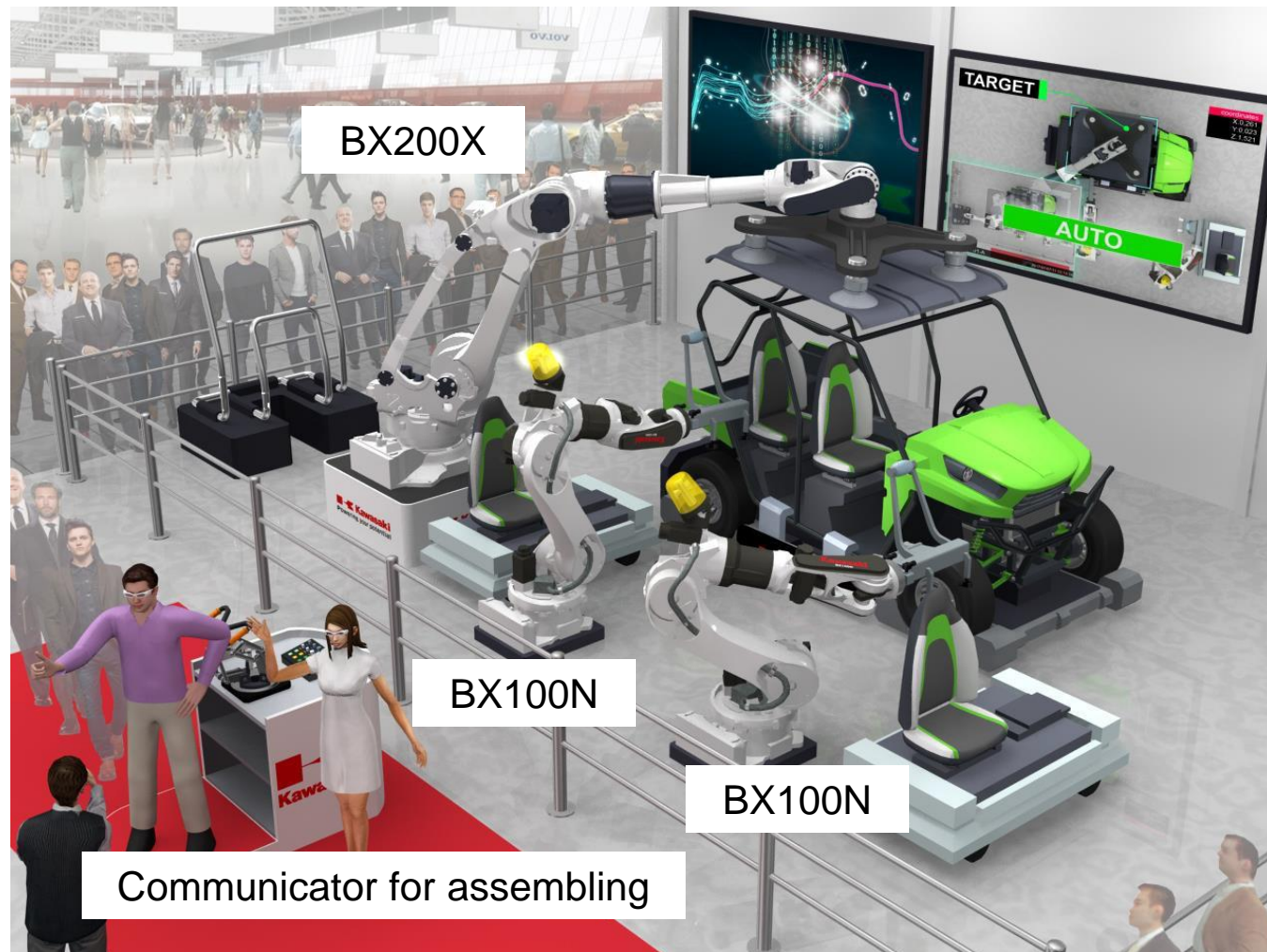
- Unknown situation that did not be included at the operational records of Step1



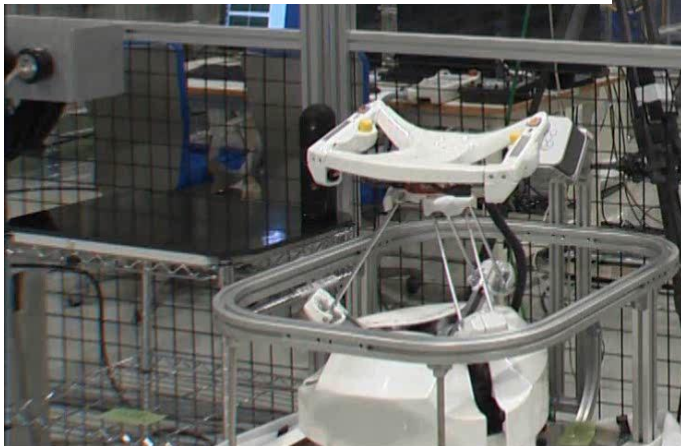
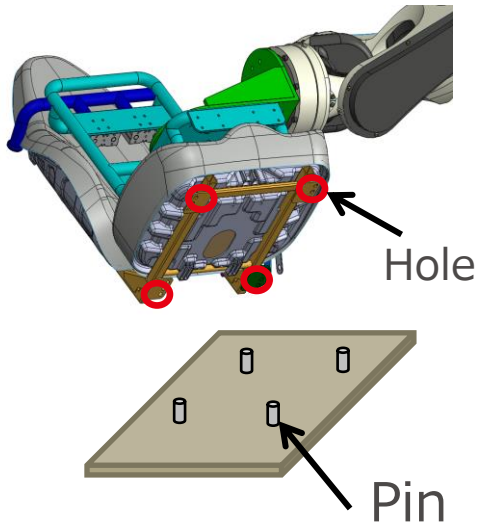
Automated control by AI function

SUCCESSOR: Dimostrazione di assemblaggio

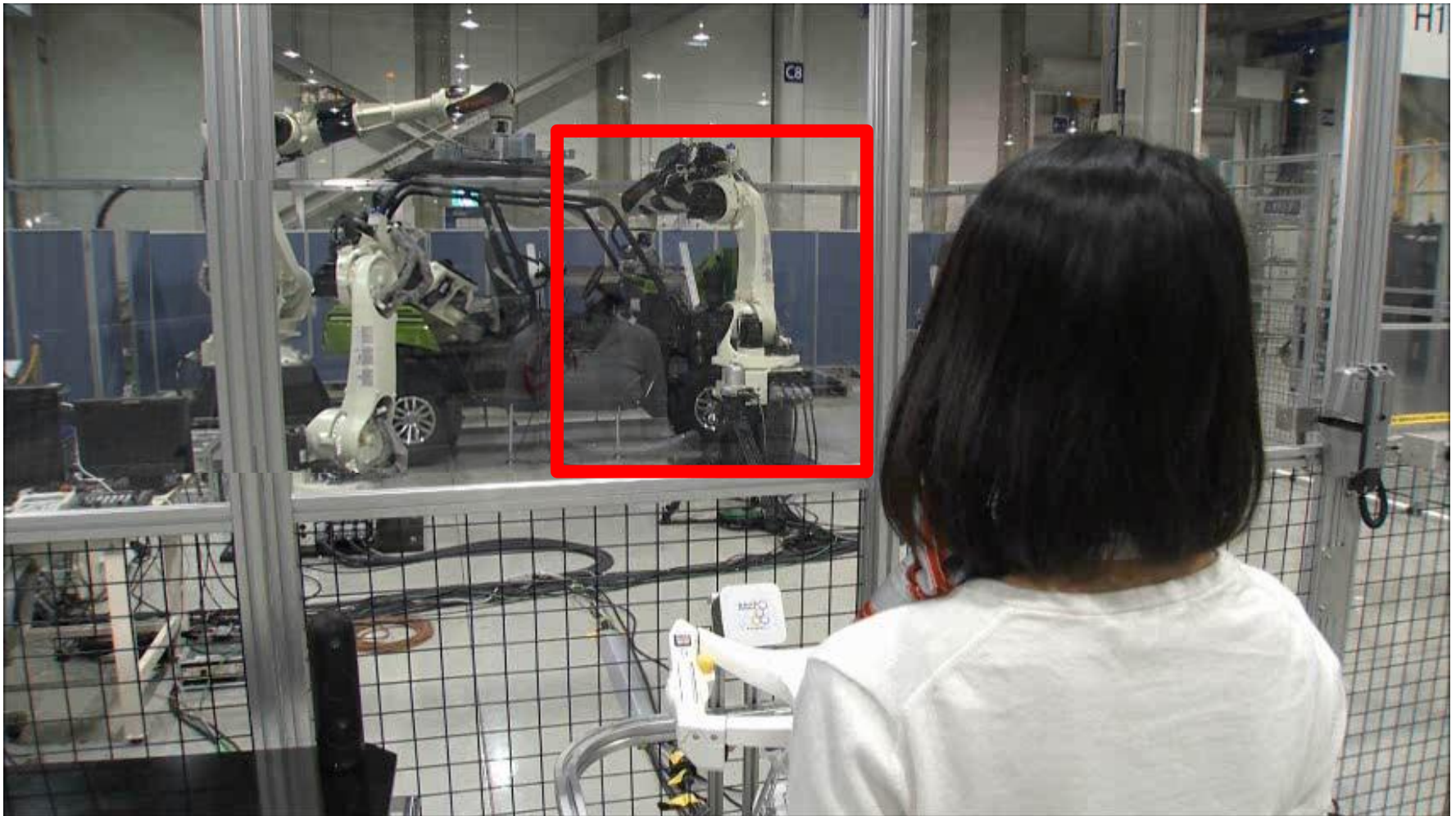
Assembling / outfitting process



Assembling / outfitting process



Assembling / outfitting process



Assembling / outfitting process



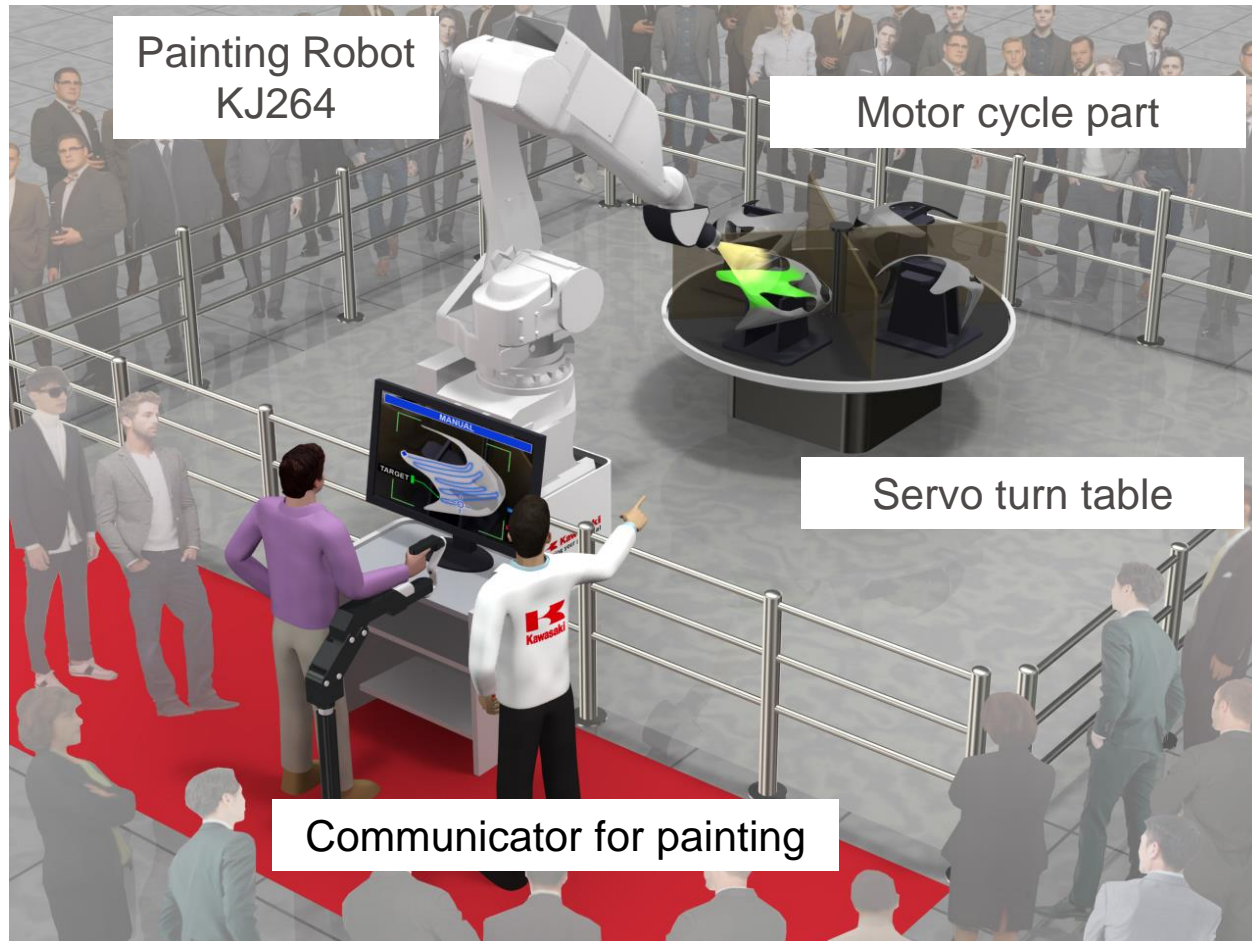
Assembling / outfitting process



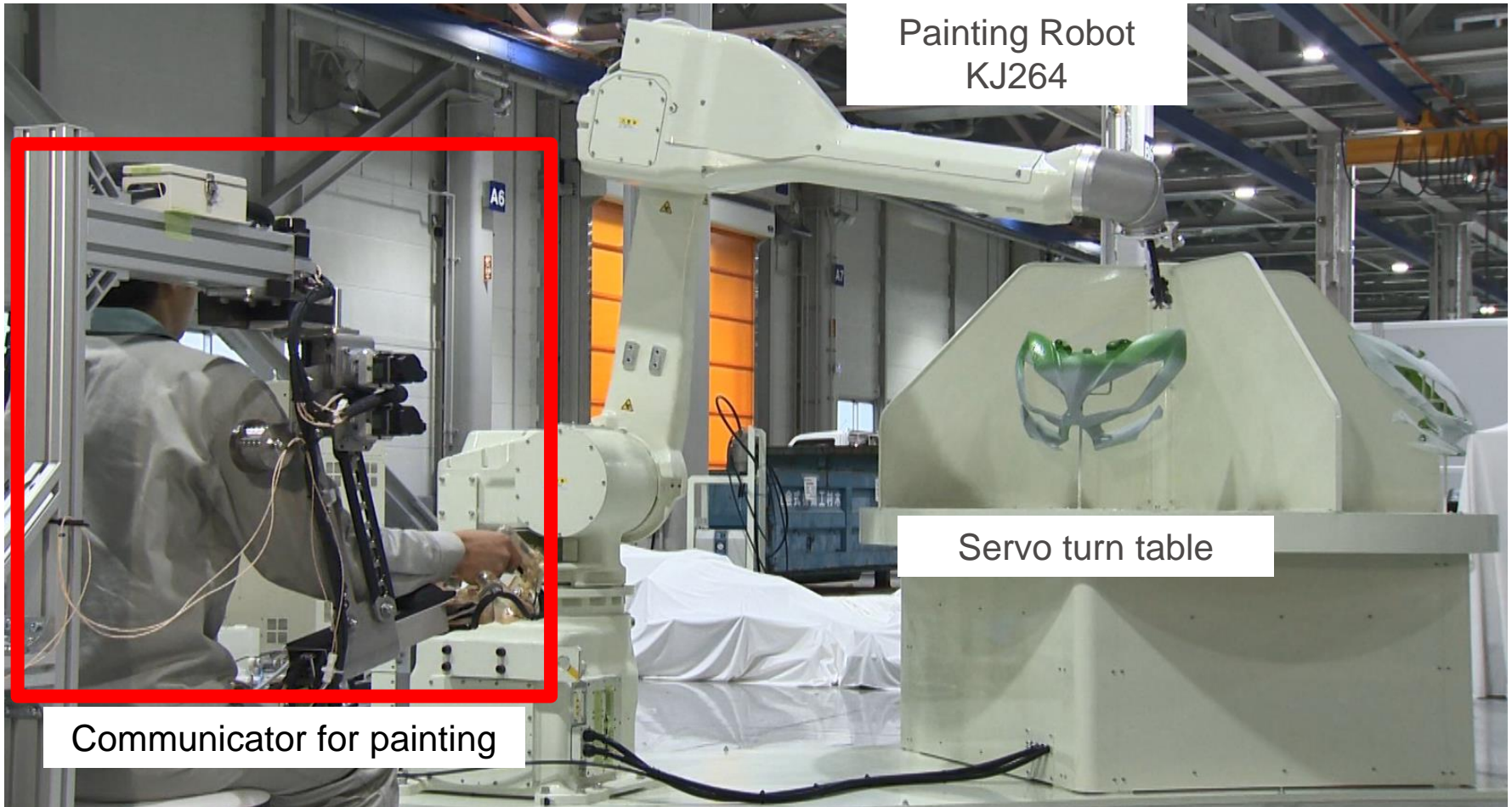
SUCCESSOR:

Dimostrazione di vernicitura

Painting process



Painting process



Painting Robot
KJ264

Servo turn table

Communicator for painting

Painting process



**GRAZIE DELLA ATTENZIONE
E
BUONA VISITA ALLA FIERA**